# Filtration Introduction

**Filter Membrane Chemical Compatibility** 

C = Compatible

= Limited Compatibility

N = Not Compatible

- = No Data Available

Filter Membrane Chemical Compatibility Chart				
Chemical	Nylon	PTFE	PVDF	Regenerated Cellulose
Acids				
Acetic, 25%	L	С	С	С
Acetic, Glacial	L	С	С	С
Formic, 25%	Ν	С	С	С
Hydrochloric, 25%	L	С	С	С
Hydrochloric, Concentrated	Ν	N	С	С
Sulfuric, 25%	Ν	С	С	С
Sulfuric, Concentrated	N	С	L	L
Nitric, 25%	Ν	С	L	С
Nitric, Concentrated	Ν	С	L	Ν
Phosphoric, 25%	N	С	С	С
Trichloroacetic, 10%	L	С	С	С
Bases				
Ammonium Hydroxide, 25%	С	С	L	_
Sodium Hydroxide, 3 Normal	С	С	С	_
Alcohols				
Amyl Alcohol	С	С	С	С
Benzyl Alcohol	С	С	С	С
Butyl Alcohol	С	С	С	С
Ethanol, 70%	С	С	С	С
Ethanol, 98%	С	С	С	С
Ethylene Glycol	С	С	С	С
Glycerine (Glycerol)	С	С	С	С
Isopropanol	С	С	С	С
Methanol, 98%	С	С	С	С
n-Propanol	С	С	С	С
Propylene Glycol	С	С	С	С
Hydrocarbons				
Benzene	С	С	С	С
Hexane, Xylene	С	С	С	С
Kerosene, Gasoline	С	С	С	С
Tetralin, Decalin	С	С	С	_
Toluene	С	С	С	С
Halogenated Hydrocarbons	_	_	_	_
Carbon Tetrachloride	С	С	С	С
Chlorobenzene (Mono)	C	С	С	С
Chloroform	L	С	С	С
Freon	C	С	С	С
Methylene Chloride	L	С	С	С
Trichloroethane	С	С	С	С
Trichloroethylene	С	С	С	С

Chemical	Nylon	PTFE	PVDF	Regenerated Cellulose
Ketones				
Acetone	С	С	N	С
Cyclohexanone	С	С	N	С
Isopropylacetone	С	С	N	_
Methyl Ethyl Ketone	С	С	L	С
Methyl Isobutyl Ketone (MIBK)	С	С	N	С
Esters				_
2-Ethoxyethyl Acetate	L	L	L	С
Amyl Acetate	С	С	С	С
Benzyl Benzoate	C	С	_	С
Butyl Acetate	С	С	С	С
Ethyl Acetate	C	С	С	С
Isopropyl Myristate	C	С	_	С
Methyl Acetate	L	С	L	С
Propyl Acetate	L	N	С	С
Propylene Glycol Acetate	L	С	_	С
Methyl Cellosolve Acetate	С	С	С	С
Tricresyl Phosphate	_	С	_	С
Oxides—Ethers		_	_	_
Acetonitrile (Methyl Cyanide)	C	С	С	С
Aniline	L	С	С	С
Diethyl Acetamide	C	С	С	C
Dimethyl Formamide	C	С	N	L
Dimethyl Sulfoxide (DMSO)	L	С	С	L
Dioxane	С	С	L	L
Ethyl Ether	С	С	C	С
Isopropyl Ether	C C	C C	N	_ C
Pyridine	C	C	L	C
Solvents with Nitrogen	0	0		
Tetrahydrofuran	C C	C C	L C	L C
Triethanolamine	C	Ü	Ü	C
Miscellaneous	0	0	0	
Formaldehyde Solution, 30%	C N	C C	C C	L C
Hydrogen Peroxide, 30%		C		
Phenol, Aqueous, 10% Silicone Oil and Mineral Oil	N C	C	L C	C

### more info

This is only a guide. Users should verify compatibility under actual use conditions.

# general chromatography

# Filtration Introduction

### **Filter Device Selection**

Consider the number of samples, the sample volume, and the filtering mechanism you prefer to use.

### Syringe Filters

Filtration is achieved by pushing the sample through the membrane with a syringe or other luer-connection device. Syringe filters allow you to control the rate of flow, which can be critical with delicate samples. Syringe filters also allow you to filter into nearly any tube, vial, or column that represents the next step in your analysis.

### Centrifuge Filter Tubes

Filtration is achieved by pulling the sample through the membrane with centrifugal force. This allows you to simultaneously filter as many samples as your centrifuge can hold, and captures your filtrate in a clean microtube.

#### **Pre-Cut Membranes**

Multiple diameters offer a wide range of sample capacities, up to multiple liters. You need a filtration apparatus, such as a filter funnel or other vacuum-driven filtration device.



**Device Capacities** Sample Volume Syringe Filter Capacities 4mm Syringe Filter ≤1mL 13mm Syringe Filter ≤5mL 17mm Syringe Filter ≤50ml 25mm Syringe Filter ≤50mL 30mm Syringe Filter ≤100mL Centrifuge Filter Tube Capacities 20μL to 500μL 2mL Tubes 50mL Tubes 1mL to 25mL Pre-Cut Membrane Capacities up to 20mL 13mm Pre-Cut Membranes 25mm Pre-Cut Membranes up to 100mL 47mm Pre-Cut Membranes multi-liter

### **Membrane Selection**

Choose a filter membrane based on the size and amount of particulate in the sample, the membrane's chemical compatibility with the sample matrix, and potential interactions (binding) between the membrane and the sample components. This table offers general guidelines on membrane characteristics and applications.

Membrane Selection Guide					,
Membrane Type	Features	Common Uses	Hydrophilic	Solvent Resistance	Protein Binding
Nylon	Good chemical compatibility and very low extractables	General filtration sterilization, HPLC sample prep	Yes	Good	Medium
Polytetrafluoroethylene (PTFE)	Compatible with strong acids and aggressive solvents	Gas, air, and solvent filtration	No	High*	High
Polyvinylidene Fluoride (PVDF)	Good flow rate characteristics.  Ideal for chromatography applications.	HPLC sample preparation and general filtration	Yes	High	Low
Regenerated Cellulose	Universal membrane with excellent chemical resistance and low extractables. Use for aqueous and organic samples.	HPLC sample prep general filtration	Yes	High	Very Low**

<sup>\*</sup>Highest solvent resistance. \*\*Lowest protein binding.

related products Looking for mobile inlet phase filters? See pages 123–124.





# Syringe Filters

## Nylon and PVDF Syringe Filters

Nylon and PVDF syringe filters are available in a variety of diameters to address different sample sizes.

Syringe F	ilter Specifi	cations		
Diameter	Max. Temp.	Max. Pressure	Hold-Up Volume	Typical Sample Volume
4mm	100°C	75psig	Less than 15µL	Up to 1mL
13mm	60°C	100psig	Less than 10µL	Up to 5mL
17mm	100°C	115psig	Less than 25µL	Up to 50mL
25mm	60°C	100psig	Less than 50µL	Up to 50mL
30mm	100°C	90psig	Less than 115µL	Up to 100mL



### Choose Nylon Membranes for General Filtration Needs

Nylon is hydrophilic and has generally good solvent resistance.

Nylon Syringe Filters

Nylon Syringe Filters				
Diameter	Pore Size	Qty.	Part No.	
4mm	0.2µm	100	2091	
4mm	0.45µm	100	2092	
13mm	0.2µm	100	2166	
13mm	0.45µm	100	2167	
17mm	0.2µm	100	62163	
17mm	0.45µm	100	62177	
25mm	0.2µm	100	2045	
25mm	0.45µm	100	2047	
30mm	0.2µm	100	62145	
30mm	0.45µm	100	62147	

### related products

Looking for HPLC column prefilters?

See page 111.



### Choose PVDF Membranes for HPLC Sample Preparation

PVDF is hydrophilic, highly solvent resistant, and low protein binding.

**PVDF Syringe Filters** 

I VDI Syringe	i iitei 3		
Diameter	Pore Size	Qty.	Part No.
4mm	0.2µm	100	2227
4mm	0.45µm	100	2228
13mm	0.2µm	100	2647
13mm	0.45µm	100	2648
17mm	0.2µm	100	62130
17mm	0.45µm	100	62209
25mm	0.2µm	100	2223
25mm	0.45µm	100	2224
30mm	0.2µm	100	62193
30mm	0.45µm	100	62195

## related products

Need vials? We offer a full selection of

vials, caps, and septa for all chromotography needs. See pages 348-378.



Need syringes? See pages 336-347 for our offering of high-quality Hamilton®, VICI®, and SGE® syringes.



# general chromatography

# Syringe Filters

## PTFE and Regenerated Cellulose Syringe **Filters**

PTFE and Regenerated Cellulose syringe filters are available in a variety of diameters to address different sample sizes.

Syringe Filter Specifications					
Diameter	Max. Temp.	Max. Pressure	Hold-Up Volume	Typical Sample Volume	
4mm	100°C	75psig	Less than 15µL	Up to 1mL	
13mm	60°C	100psig	Less than 10µL	Up to 5mL	
17mm	100°C	115psig	Less than 25µL	Up to 50mL	
25mm	60°C	100psig	Less than 50µL	Up to 50mL	
30mm	100°C	90psig	Less than 115µL	Up to 100mL	



## **Choose PTFE Membranes for Aggressive** Filtration Needs Such as Gas and **Solvent Filtration**

PTFE is hydrophobic with exceptional solvent resistance.

**PTFE Syringe Filters** 

Diameter	Pore Size	Qty.	Part No.
4mm	0.2µm	100	2394
4mm	0.45µm	100	2395
13mm	0.2µm	100	2164
13mm	0.45µm	100	2165
17mm	0.2µm	100	62118
17mm	0.45µm	100	62136
25mm	0.2µm	100	2089
25mm	0.45µm	100	2090
30mm	0.2µm	100	62189
30mm	0.45µm	100	62191

## **Choose Regenerated Cellulose Membranes** for HPLC Sample Preparation and General **Filtration Needs**

Regenerated Cellulose is hydrophilic with exceptional solvent resistance and very low protein binding.

Regenerated Cellulose Syringe Filters

Pore Size	Qty.	Part No.
0.2µm	100	656100
0.45µm	100	656102
0.2µm	100	62119
0.45µm	100	62125
0.2µm	100	62199
0.45µm	100	62167
	0.2µm 0.45µm 0.2µm 0.45µm 0.2µm	0.2μm 100 0.45μm 100 0.2μm 100 0.45μm 100 0.45μm 100 0.2μm 100

## related products

Need syringes? See pages 336-347 for our offering of high-quality Hamilton®, VICI®, and SGE® syringes.



### related products

Accessories for your system. Grace has an assortment of Accessories Quick Reference guides available for many popular instruments.

- Waters® Alliance® System Accessories - Request M202
- Agilent 1100 and 1200
   Waters® Acquity® System Accessories - Request M203
- System Accessories Request M204



# 2mL Centrifuge Filter Tubes

- For up to 850µL sample volume
- Economical alternative to brand name filter tubes
- · Includes a glass support membrane

Quickly and easily remove particulates and clarify small sample volumes. Less than 5µL hold-up volume provides near quantitative volumetric recovery. Maximum G-Force: 10,000xG.



Alltech®	2mL	Filter	Tubes
----------	-----	--------	-------

Qty.	Part No.
100	24126
100	24133
100	24137
100	24139
100	24142
100	24144
100	24148
100	24150
	100 100 100 100 100 100

# 50mL Centrifuge Filter Tubes

- For up to 25mL sample volume
- Use with fixed-angle rotor centrifuge
- All tubes include a glass support membrane

Alltech® 50mL Centrifuge Filter Tubes remove particulates from larger sample sizes with any centrifuge that holds 50mL conical tubes. They should only be used with a fixed-angle rotor centrifuge to prevent premature clogging of the membrane. Maximum operating temperature: 50°C. Maximum G-force: 2500xG.



4784

Membrane Type, Pore Size	Qty.	Part No.
Cellulose Acetate		
0.20µm	50	24152
0.45µm	50	24154
Nylon		
0.20µm	50	24156
0.45µm	50	24158
PVDF (Hydrophobic)		
0.20µm	50	24160
0.45µm	50	24162

# Forensic Spin Tubes

- 600µL capacity
- Extract biological fluids from cloth samples

The 1.4mm mesh filter basket acts as a sieve to retain cloth samples and pass fluids to the receiver tube. The spin tube includes a  $600\mu L$  filter basket and a 2mL microcentrifuge receiver tube with attached cap.



...

Forensic Spin Tubes		
Description	Qty.	Part No.
Forensic Spin	100	2566
Forensic Spin	250	2567

# general chromatography

# **Pre-Cut Filter Membranes**

- Variety of pore sizes and membrane types
- Non-sterile



### **Cellulose Acetate Membranes**

Cellulose Acetate Membranes are hydrophilic and exhibit very low protein retention. Use for general biological filtration, sterilization, and filtration of aqueous solutions.

### **Nylon Membranes**

Nylon Membranes are hydrophilic and resistant to many solvents. Use for filtration and clarification of aqueous or organic solutions.

### **PTFE Membranes**

PTFE Membranes are hydrophobic and highly solvent resistant. Use for filtration of air, gases, and non-aqueous solutions. Pre-treat with methanol before using with aqueous solutions.



related product Looking for solvent filtration apparatus? See page 127.

#### **Cellulose Acetate Pre-Cut Membranes**

Diameter	Pore Size	Qty.	Part No.
13mm	0.20µm	100	2125
13mm	0.45µm	100	2126
25mm	0.20µm	100	2128
25mm	0.45µm	100	2129
47mm	0.20µm	100	2133
47mm	0.45µm	100	2135

#### **Nylon Pre-Cut Membranes**

Diameter	Pore Size	Qty.	Part No.
13mm	0.20µm	100	2046
13mm	0.45µm	100	2044
25mm	0.20µm	100	2050
25mm	0.45µm	100	2048
47mm	0.20µm	100	2034
47mm	0.45µm	100	2024

#### **PTFE Pre-Cut Membranes**

Diameter	Pore Size	Qty.	Part No.	
13mm	0.20µm	100	2013	
13mm	0.45µm	100	2015	
25mm	0.20µm	100	2023	
25mm	0.45µm	100	2029	
25mm	1.00µm	100	2056	
47mm	0.20µm	100	2057	
47mm	0.45µm	100	2058	
47mm	1.00µm	100	2059	
	· · · · · · · · · · · · · · · · · · ·			



#### more info

Need help selecting the correct membrane? See pages 317–318 for membrane

See pages 317–318 for membra specifications and suggested use/applications.

# SAMPLE PREP



## **Polypropylene Syringe Filters**

Chemically resistive membrane with low protein binding

- Hydrophilic membrane for aqueous or organic sample matrices
- Use with protein or peptide based assays



## Specifications:

Membrane: Hydrophilic Polypropylene Housing: Medical Grade, Virgin Polypropylene

Max. Operating Temp. Max. Operating Pressure: 17mm - 115 psi

110°C 30mm - 90 psi

Connections: Enhanced Female Luer-Lok Inlet Male Slip Outlet

Retention Volumes: 17mm - <29uL 30mm - <137µL

### Applications:

### Chemical Incompatibilities:

Hexane, Toluene, Benzene, limited resistance to MeCl and Chloroform

Identifying Color Code	Catalog Number	Porosity	Std 1µm Prefilter	Recommended Sample Vol.	Qty	Price
17mm			rienitei	Sumple vol.		
ROYAL BLUE	42213-PP	0.20µm	N	<30mL	200/PKG	\$18530
ROYAL BLUE	42213-PPC	0.20µm	N	<30mL	200/PKG	\$42535
WHITE	44513-PP	0.45µm	N	<30mL	200/PKG	\$18530
WHITE	44513-PPC	0.45µm	N	<30mL	200/PKG	\$425.30
30mm			T AND			0.51
ROYAL BLUE	42225-PP	0.20µm	N	<150mL	100/PKG	\$146.55
WHITE	44525-PP	0.45µm	N	<150mL	100/PKG	\$145.15

**SUN-SRi Technical Note:** 

Maintain the purity of your sample extracts.



SAMPLE PREP

# **Power Filtration System**

Optimized speed, power and efficiency in filtration procedures

- Applies three times greater force compared to manual filtration methods
- Samples that are difficult to filter manually are now easily processed
- Speeds filtration applications compared to manual method, perfect for processing multiple samples
- Certified for chromatographic performance with an actual HPLC analytical standards run

## Laboratory tested and proven

Hot Shot has been laboratory tested by an independent engineering firm to confirm the force and speed advantage the Hot Shot System produces compared to manual filtration with a syringe. Hot Shot was found to produce the following results:

- 1. Force applied advantage of 3.009 over manually applied pressure
- 2. P HotShot = 87 psi vs. P manual = 25 psi (5 mL syringe)
- 3. Elapsed time to fully empty, >6x for test solutions (10mL cartridge)

## A unique system approach, but easy to operate;

The Hot Shot System is built around the permanent filter processor and utilizes disposable filter cartridges, which come preassembled with a 30mm filter attached to either a 5mL or 10mL sample reservoir. Simple to operate, the user fills the preassembled filter cartridge then applies the piston cap. The reservoir piston cap and filter are disposable to eliminate cross contamination between samples. The filled cartridge is then attached to the processor and the trigger is depressed to filter the sample. The units' built-in safety features release the cartridge before the pressure rating of the filter unit is exceeded. The result is no filter bursting or filter "blow-off". The user and lab work area are protected from contamination by sample leakage from over-pressurized filters. Multiple samples are processed quickly without causing user fatique.

Catalog No. Nylon

Porosity

