SofGrip[™] One-Piece High-Pressure Fittings

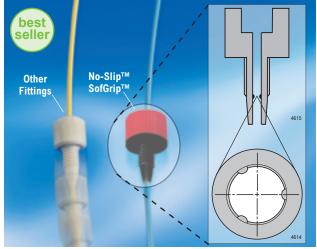
- Soft elastomer cushion makes hand-tightening comfortable
- Graph-Tite™ construction is three times stronger than PEEK
- One-piece integrated ferrule eliminates handling small pieces
- No-Slip[™] version stays on tubing between connections

SofGrip™ One-Piece Fitting Specifications

Material: Graph-Tite™ (Carbon-Reinforced PEEK)

Max. Temperature:100°CMax. Pressure:5000psigThread Type:10-32 UNF

Typical Use: 1/16" o.d. Tubing Connections



Integral barrel tines in No-Slip[™] SofGrip[™] fittings lightly grip tubing. This holds the fitting in place between connections.

6361

One-Piece High-Pressure Fittings

- PEEK or Graph-Tite[™] construction is inert and biocompatible
- · One-piece integrated ferrule eliminates handling small pieces
- No-Slip[™] version stays on tubing between connections

One-Piece Fitting Specifications

Material: PEEK or Graph-Tite™ (Carbon-Reinforced PEEK)

Max. Temperature: 100°C

Max. Pressure: Finger-Tight™: 5000psig / Wrench-Tight™: 8000psig

Thread Type: 10-32 UNF

Typical Use: 1/16" o.d. Tubing Connections















One-Piece High-Pressure Fittings

one-Piece High-Pres	sure rittings					
Graphic	Length	Color	Material	Qty.	Standard Part No.	No-Slip Part No.
ofGrip™ One-Piece	Fittings					
Α	Short	Black	Graph-Tite™	10	40501	40511
Α	Short	Red	Graph-Tite™	10	40502	40512
Α	Short	Blue	Graph-Tite™	10	40503	40513
Α	Short	Green	Graph-Tite™	10	40504	40514
Α	Short	Yellow	Graph-Tite™	10	40505	40515
В	Long	Black	Graph-Tite™	10	40506	40516
Α	Short	Assort.	Graph-Tite™	10	40507	40517
ne-Piece Fittings, F	inger-Tight™					
С	Short	Natural	PEEK	10	32233	32293
С	Short	Red	PEEK	10	32072	32936
С	Short	Yellow	PEEK	10	32074	_
С	Short	Blue	PEEK	10	32076	_
С	Short	Green	PEEK	10	32078	32931
С	Short	Black	Graph-Tite™	10	32343	31001
С	Short	Assort.	PEEK	12	32070	_
D	Long	Natural	PEEK	10	32235	_
ne-Piece Fittings, H	lex-Head					
E	Short	Natural	PEEK	10	32236	_
E	Short	Black	Graph-Tite™	10	32347	31003
F	Long	Natural	PEEK	10	32238	32299
г	Long	inaturai	FEEN	10	32230	3223

Two-Piece High-Pressure Fittings



Double-Sided Ferrule (DSF) Fittings

- Double-sided ferrule (DSF) provides twice the gripping power
- PEEK construction is inert and biocompatible
- Economical two-piece design

DSF fittings have a double-sided ferrule which grips tubing in two places. This increases the holding power and decreases the force on one area of the tubing. A unique Wrench-Tight $^{\text{TM}}$ and Finger-Tight $^{\text{TM}}$ design is available and combines the convenience of a Finger-Tight $^{\text{TM}}$ fitting with the option to wrench-tighten when higher pressures are used.

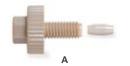
	Fitting Specifications
Material:	PEEK or Kel-F®

Max. Temperature: 100°C

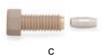
Max. Pressure: Finger-Tight™: 5000psig Wrench-Tight™: 10,000psig

Thread Type: 10-32 UNF

Typical Use: 1/16" o.d. Tubing Connections







Two-Piece DSF Fittings

Color	Material	Qty.	Wrench-Tight™/Finger-Tight™ Part No. (A)	Short Hex-Head Part No. (B)	Long Hex-Head Part No. (C)
Two-Piece DSF	Fittings				
Natural	PEEK	10	35753	35744	35735
Black	PEEK	10	35077	37087	37097
Replacement F	errules (DSF)				
Natural	PEEK	10	35740	35740	35740
Natural	Kel-F®	5	32025	32025	32025

Wing-Nut Fittings

- "Wing-Nut" provides Finger-Tight™ operation to 6000psig
- · Easier to make and break connections by hand
- Economical two-piece design
- PEEK or Graph-Tite[™] construction is inert and biocompatible

Two-Piece Wing-Nut	Two-Piece Wing-Nut Fitting Specifications			
Material:	PEEK or Graph-Tite™ (Carbon-Reinforced PEEK)			
Max. Temperature:	100°C			
Max. Pressure:	6000psig			
Thread Type:	10-32 UNF			
Typical Use:	1/16" o.d. Tubing Connections			





Two-Piece Wing-Nut Fittings

Graphic	Color	Material	Qty.	Part No.	
Two-Piece	e Wing-Nut Fittings w	ith Ferrules			
Α	Black	Graph-Tite™ [†]	10	32327	
В	Natural	PEEK	10	32326	
Replacem	ent Ferrules				
С	PEEK Ferrules	PEEK	10	32335	
†Carbon-reinforced PEEK.					

Stainless Steel Hex-Head and Finger-Tight™ Fittings



Stainless Steel Two-Piece Hex-Head Fitting Specifications				
Material:	300 Stainless Steel			
Max. Temperature:	500°C			
Max. Pressure:	10,000psig			
Thread Type:	10-32 UNF for 1/16", 6-32 UNF for 1/32"			
Typical Use:	1/16" and 1/32" o.d. Tubing Connections			

Stainless Steel Two-Piece Finger-Tight™ Fitting Specifications				
Material:	300 Stainless Steel and PEEK			
Max. Temperature:	100°C			
Max. Pressure:	7000psig			
Thread Type:	10-32 UNF			
Typical Use:	1/16" o.d. Tubing Connections			

Stainless Steel Two-Piece Fittings					
Graphic	Description	Length	Qty.	Part No.	
Stainless Stee	l Two-Piece Hex-Hea	d Fittings			
Α	1/16" Nut	Short	5	206085	
В	1/16" Nut	Long	5	286335	
С	1/16" Nut	Extra-Long	5	306141	
_	1/32" Nut	Short	10	306101	
D	1/16" Female Nut	_	5	321355	
Ferrules					
E	1/16"	_	5	286075	
_	1/32"	_	10	30640	
Stainless Stee	Stainless Steel Two-Piece Finger-Tight™ Fittings				
F	1/16" Nut	Short	5	321185	
G	1/16" Nut	Long	5	321025	
Ferrule					
Н	PEEK, 1/16"	_	5	321805	

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Valco® High-Pressure Fittings

Valco® Fitting Specifications Material: 316 Sta

316 Stainless Steel, PEEK, or PTFE

Max. Temperature:

500°C (SS) 100°C (PEEK and PTFE)

10,000psig (SS), 8000psig (PEEK and PTFE) Max. Pressure:

High-Pressure Tubing Connections Typical Use:

Valco® Nuts and Ferrules



Valco® Nuts and Ferrules				
Graphic	Description	Qty.	Part No.	
Stainless Steel Nuts				
Α	1/32" Nut	10	306101	
Α	1/16" Nut	10	306121	
Α	1/8" Nut	10	306151	
Stainless Steel Ferru	ıles			
В	1/32" (Type 303)	10	30640	
В	1/16" (Type 316)	10	30646	
В	1/8" (Type 316)	10	30647	
PEEK Ferrules				
С	1/16"	10	30661	
С	1/8"	10	30662	
PTFE Ferrules				
D	1/16"	10	30671	
D	1/8"	10	30672	

Valco® Tees



Valco [®] Tees			
Graphic	Size	Bore	Part No.
Tees			
E	1/32"	0.25mm	30770
E	1/16"	0.25mm	30771
E	1/8"	0.75mm	30773
F	1/8"	2 0mm	30774

Valco® Unions





Graphic	Size	Bore	Part No.
Internal Unions			
F	1/16"	0.25mm	30713
F	1/16"	0.50mm	30714
F	1/16"	0.75mm	30715
F	1/16"	1/16"	45835
F	1/8"	2.0mm	30718
F	1/8"	1/8"	30719
Internal Reducing	Unions		
G	1/16" to 1/32"	0.25mm	30740
G	1/8" to 1/16"	0.25mm	30746
G	1/8" to 1/16"	0.75mm	45850
G	1/4" to 1/8"	1/8"	30755
External/Internal I	Reducing Unions		
Н	1/8" to 1/16"	1/16"	30761
Н	1/4" to 1/8"	2.0mm	30765
Н	1/4" to 1/8"	1/8"	30766
Column Endfitting	S		
I	1/4" to 1/16"	2.1mm	45905
I	1/4" to 1/16"	3.0mm	45907

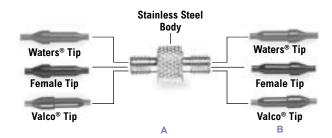




High-Pressure Adapters

Universal Direct-Connect™ Column Coupler

The Universal Direct-Connect™ Column Coupler will join any two columns, regardless of fitting type. A 10-32 threaded body accepts any of the three Kel-F® tips on either side. Select the correct tip to join columns of any fitting type.



Universal Direct-Connect™ Column Couplers

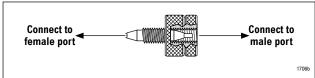
Graphic	Description	Part No.			
Universal Direct-Con	Universal Direct-Connect™ Column Coupler				
Α	Universal Type*	28638			
Replacement Kel-F®	Tips				
В	Waters® ("C")	28004			
В	Female ("B")	28002			
В	Valco®	28006			

^{*}Includes one stainless steel body, two Waters® tips, and two ferrule tips.

Universal Direct-Connect™ Column Adapter

- Double-sided adapter works with male or female 10-32 fittings
- Polymeric ferrule insert adjusts to any stop depth
- Seals Finger-Tight[™] to 5000psig
- Inert PEEK ferrule insert





Flip adapter around to accommodate any 10-32 fitting.

Universal Direct-Connect™ Column Adapter

	PEEK
Description	Part No.
Universal Direct-Connect™ Column Adapter	29242
Replacement Inserts	292405
Universal Adapter Kit*	29244

^{*}Includes two adapters and four inserts.

One-Piece Couplers

One-Piece PEEK Couplers have a non-wetted color-coded Delrin® handle. Stop depth of the tip is fixed, and provides a reliable connection when used with matching port configurations.



One-Piece Column Couplers

Port Configuration	Color	Part No.
Female	Black	28191
Waters [®]	Red	28192
Male	Red	28193
Valco®	Blue	28194

High-Pressure Adapters, Plugs, and Caps

Stainless Steel Adapters, Plugs, and Caps

Stainless Steel Adapters, Plugs, and Caps Specifications

Material: 300 Stainless Steel

Max. Temperature:

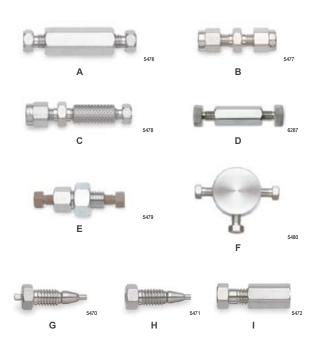
Max. Pressure: 10,000psig with Stainless Steel Ferrules

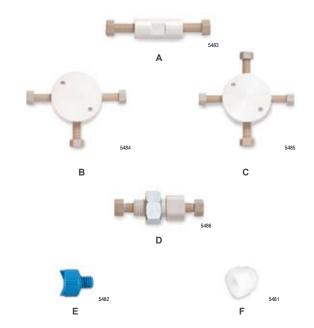
Thread Type: 10-32 UNF Typical Use: 1/16" o.d. Tubing Polymeric Adapters, Plugs, and Caps

Polymeric Adapters, Plugs, and Caps Specifications

Material: PEEK, Delrin®, Nylon

Maximum Temperature: 100°C Maximum Pressure: 8000psig Thread Type: 10-32 UNF Typical Use: 1/16" o.d. Tubing





Stainless	Steel	Adapters,	Pluas.	and Can	S

Graphic	Description	Bore	Qty.	Part No.		
Stainless	Steel Adapters					
_	Union, Female	0.003"	ea	77450		
Α	Union, Female	0.012"	ea	28627		
Α	Union, Waters	0.012"	ea	97332		
В	Union, Male	0.067"	ea	10061		
С	Union, Male to Female	0.067"	ea	28609		
D	Union, Female, Finger-Tight™*	0.013"	ea	32110		
Е	Bulkhead Union	_	ea	31505		
F	Tee	_	ea	28629		
Stainless	Steel Plugs					
G	Standard (7000psig)	_	ea	30631		
Н	High-Pressure (10,000psig)	_	ea	30636		
Stainless	Stainless Steel Cap					
I	Standard	_	ea	30606		

^{*}Finger-Tight[™] union has PEEK ferrule, maximum pressure 8000psig, maximum temperature 100°C.

technical assistance

Contact Tech Support: Phone: 1.800.255.8324 (North America) Email: contact.alltech@grace.com

Online: www.discoverysciences.com

				_
Polymeric	Adapters.	Pluas.	and	Caps

Polymeric A	Adapters, Plugs, and Caps			
Graphic	Description	Bore	Qty.	Part No.
PEEK Adap	oters			
Α	Union	0.010"	ea	32141
В	Tee	0.010"	ea	32143
С	Cross	0.010"	ea	32145
D	Bulkhead Union	_	ea	31504
Delrin® Plug	gs			
E	Blue	_	10	8872
E	Black	_	10	18873
E	Red	_	10	18875
Nylon Caps	1			
F	White	_	10	8870

High- and Low-Pressure Fittings

Flange-Free™ Low-Pressure Fittings†

- · Convenient ferrule eliminates need for flanging
- Compatible with all 1/4-28 UNF ports

The Flange-Free™ system makes connections to 1/4-28, flat-bottomed ports without flanging tools. Hand-tightened connections produce a leak-free seal to 500psig on 1/8" o.d. PTFE tubing and to 1000psig on 1/16" o.d. PTFE tubing. Hex-head fittings are available for use with harder tubing, such as PEEK, Tefzel®, or metal.

†U.S. Patent #4,690,437.

Flange-Free™ Fitting Specifications

Material: Varies, See Price Block
Maximum Temperature: 100°C

Maximum Temperature:100°CMaximum Pressure:1/8" 500psig1/16" 1000psig

Thread Type: 1/4-28 UNF
Typical Use: 1/16" or 1/8" o.d. Tubing Connection



Flange-Free™ Fittings, 10/pk

Graphic	Description	Material	1/16" o.d. Tubing Part No.	1/8" o.d. Tubing Part No.
Finger-Tight ¹	™ Nuts			
Α	White	Delrin®	201101	201201
Α	Black	Delrin®	201122	201211
Α	White, Long	Delrin®	201131	201221
Α	Black, Long	Delrin®	201141	201231
Α	Natural	PEEK	37065	37075
Hex-Head No	uts			
В	Aluminum	Metal	200911	200901
В	Stainless Steel	Metal	200936	200926
Flange-Free	™ Ferrules			
С	Ferrules	PEEK	201171	201271
С	0.3mm Bore	Kel-F®	200771	_
С	0.8mm Bore	Kel-F®	200781	_
С	Ferrules	Kel-F®	201152	201251
С	Ferrules	Tefzel®	20240	20242

Flange-Free™ Plus High-Pressure Fittings

- Seals Finger-Tight[™] to 5000psig
- Connects to any standard 1/4-28 port
- Available only for 1/16" tubing



Flange-Free™ Plus Fitting Specifications				
Material:	PEEK and Stainless Steel			
Maximum Temperature:	100°C			
Maximum Pressure:	5000psig			
Thread Type: 1/4-28 UNF				
Typical Use:	1/16" o.d. Tubing Connection			

Flange-Free™ Plus Fittings

Description	Qty.	Part No.
Fitting System*	10	25020
Replacement Parts		
Stainless Steel Bushings	10	25022
PEEK Ferrules	10	25021

^{*}Includes 10 each of fittings, bushings, and ferrules.

Flanged Tubing Low-Pressure Fittings

- Use with 1/8" or 1/16" flanged tubing
- · Easily tighten without a tool

Flanged Tubing Fitting Specifications

Material: PEEK with Stainless Steel Washers

Maximum Temperature: 100°C

Maximum Pressure: Limited by Tubing Strength

Thread Type: 1/4-28 UNF

Typical Use: Low-Pressure Plumbing



Flanged Tubing Fittings, 10/pk

Graphic	Description	Material	1/16" Part No.	1/8" Part No.
Flanged Tul	bing Fittings (was	her included)		
Α	Natural	PEEK	37165	37175
Replaceme	nt Washers			
В	316 SS	SS	20067	20068

Pre-Flanged PTFE Tubing

- · Chemically inert
- Supplied with 1/4-28 nylon fittings flanged in place



Pre-Flanged PTFE Tubing Specifications

Material: PTFE

Maximum Temperature: 100°C

Maximum Pressure: 0.020" i.d., 1200psig 0.030" i.d., 900psig 0.063" i.d., 400psig 0.100" i.d., 300psig

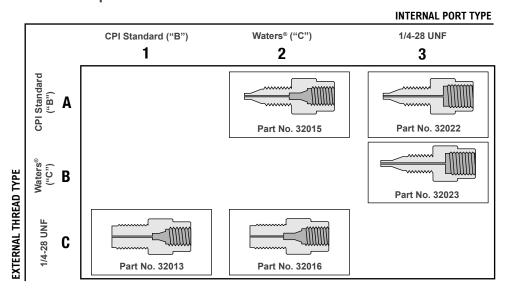
Typical Use: Low-Pressure Plumbing

Pre-Flanged PTFE Tubing, ea

Pre-Flanged PTFE Tubing, ea						
Length	o.d.	i.d.	Part No.			
5cm	1/16"	0.030"	20013			
	1/8"	0.063"	20012			
10cm	1/16"	0.030"	20015			
	1/8"	0.063"	20014			
25cm	1/16"	0.030"	20017			
	1/8"	0.063"	20016			
50cm	1/16"	0.030"	20027			
	1/8"	0.063"	20018			
100cm	1/16"	0.030"	20043			
	1/8"	0.063"	20020			

High- and Low-Pressure Adapters

PEEK Port Adapters



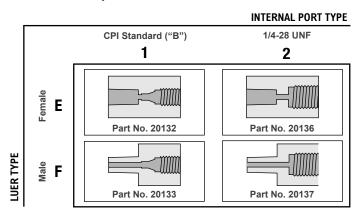
PEEK Port Adapters

Graphic Coordinate	External Thread Type	Internal Port Type	Part No.
A2	CPI Standard	Waters® Style	32015
А3	CPI Standard	1/4-28 UNF	32022
В3	Waters® Style	1/4-28 UNF	32023

PEEK Port Adapters (continued)

Graphic	External	Internal	
Coordinate	Thread Type	Port Type	Part No.
C1	1/4-28 UNF	CPI Standard	32013
C2	1/4-28 UNF	Waters® Style	32016

PEEK Luer Adapters



PEEK Luer Adapters

Graphic Coordinate	Luer Type	Internal Port Type	Part No.
E1	Female Luer	10-32 Female	20132
E2	Female Luer	1/4-28 Female	20136

PEEK Luer Adapters (continued)

Graphic Coordinate	Luer Type	Internal Port Type	Part No.
F1	Male Luer	10-32 Female	20133
F2	Male Luer	1/4-28 Female	20137

Low-Pressure Adapters and Plugs

- Chemically inert
- 1/4-28 threaded ports
- For use with Flange-Free[™] or flanged fittings

Low-Pressure Adapters and Plugs Specifications

Material: Varies, See Price Block

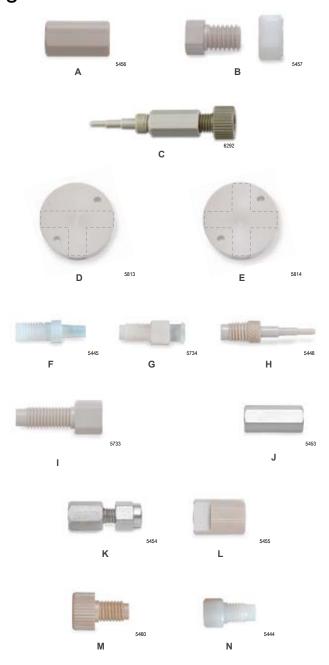
Maximum Temperature: 100°C

Maximum Pressure: Limited by Fittings
Thread Type: 1/4-28 UNF

1/4-28 Low-Pressure Adapters and Plugs

1/4-20 L	.ow-i ressure Adapters and ridg	3		
Graphic	Description	Material	Qty.	Part No.
Unions				
Α	Union	PEEK	ea	20088
В	Bulkhead Union	PEEK	ea	31506
С	Waters® Pump Tubing Union†	PEEK	ea	590110
Tees				
D	0.8mm Bore Tee	PEEK	ea	20058
D	1.5mm Bore Tee	PEEK	ea	20023
Crosses	3			
Е	0.8mm Bore Cross	PEEK	ea	20059
E	1.5mm Bore Cross	PEEK	ea	20025
Male 1/4	4-28 Adapters			
F	Male 1/4-28 to Male Luer	Tefzel®	ea	20019
G	Male 1/4-28 to Female Luer	Tefzel®	ea	20055
Н	Male 1/4-28 to Slip-Fit*	PEEK	ea	28848
I	Male 1/4-28 to Female 10-32	PEEK	2	32261
Female	1/4-28 Adapters			
J	Female 1/4-28 to Female 10-32	SS	ea	20041
K	Female 1/4-28 to Male 10-32	SS	ea	20057
L	Female 1/4-28 to Female 10-32	PEEK	2	32262
Plugs				
М	Natural	PEEK	10	37185
М	Black	PEEK	10	37187
N	White	Nylon	5	20050
N	White	Kel-F®	5	20089

^{*}Slip-Fit fits 1/16" to 5/32" i.d. tubing. †Slip-Fit Waters® pump tubing to left side of union, and connect standard 1/8" or 1/16" o.d. tubing to right side of union.



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Low-Pressure Accessories

Easy-Flange™ Tool

- Uses mechanical force to form flanges—no electricity or heat required
- Forms perfect flanges on 1/16" to 1/8" o.d. PTFE or thin-walled PEEK tubing
- Completely portable—use it anywhere in your lab

Using mechanical force (no electricity or heat required), Easy-Flange™ forms perfect flanges on any PTFE tubing with an o.d. between 1/16" and 1/8" or thin walled (0.015" maximum wall thickness) PEEK tubing. Simply cut the tubing to the desired length, place a fitting on the tubing, slide the tubing into the Easy-Flange™ body, and form the flange using the flange-rolling tool. The entire operation takes just seconds and produces flanges with superior sealing characteristics compared to flanges formed by conventional heat methods.



Fact	,-Fla	naa	тм	Tool
	/-r Ia	nge		1001

Description	Part No.
Easy-Flange™ Flanging Tool*	35900
Replacement Parts	
1.5mm Pin (Polymer)	35905
1.3mm Pin (Polymer)	35906
1.3mm Pin (Titanium)	35910
1.0mm Pin (Polymer)	35909
0.8mm Pin (Polymer)	35907
0.5mm Pin (Titanium)	35908
0.8mm Pin (Titanium)	35920
Clean-Cut™ Tubing Cutter	35902
Replacement Blade (for Part No. 35902)	35903

^{*}Includes: Clean-Cut™ tubing cutter and insert disks 35908, 35907, 35906, 35910, 35920.

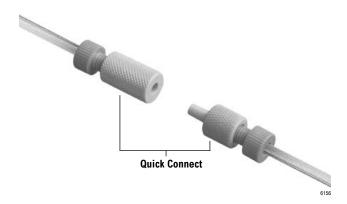


related product Looking for low-pressure tubing? See page 387.

Low-Pressure In-Line Quick Connect

- Make and break 1/16" or 1/8" tubing connections quickly and easily
- Eliminate wear and tear on fittings and ferrules
- Highly inert PEEK construction

The Alltech® Low-Pressure In-Line Quick Connect allows fast, effortless connection of 1/16" or 1/8" tubing where 1/4-28 fittings are used. Made from high quality PEEK, the quick connect withstands repetitive connections and is compatible with a wide range of solvents. The 1/16" quick connect withstands pressures up to 1000psig, and 1/8" quick connect withstands pressures up to 500psig.



Suggested Quick Connect Usage:

- Perfect for plumbing low- and medium-pressure LC systems
- Use with any low-pressure switching valve
- Quickly swap mobile phase bottles from LC system or filtration equipment
- · Make and break connections to an online degasser

Low-Pressure In-Line Quick Connect

Description	Part No.
1/16" Quick Connect	77301
1/8" Quick Connect	77302

related product

Looking for low-pressure 1/4-28 fittings?
See page 117 for Flange-Free™ fittings. See page 117 for flanged fittings.

Fitting and Accessory Kits

Basic Start-Up Package

Provides the essential products for HPLC system start-up. No frills and no unnecessary cost.



Keeps your HPLC consumables stocked for some time with products that maximize system and lab efficiency.

Advanced Start-Up Package



Basic Start-Up Package

Material	Qty.	Part No.
_	1	97817
3		
PEEK	10	35744
PEEK	10	35735
PEEK	12	32070
PEEK	10	37075
Tefzel®	10	20242
PEEK	10ft	35708
PEEK	10ft	35712
TFE	10ft	20063
_	1	3206
_	1	3214
SS	2	28870
PEEK	1	8609666
_	1	1998
PEEK	1	32141
	PEEK PEEK PEEK PEEK Tefzel® PEEK PEEK TFE SS PEEK	- 1 S PEEK 10 PEEK 10 PEEK 12 PEEK 10 Tefzel® 10 PEEK 10ft PEEK 10ft TFE 10ft - 1 SS 2 PEEK 1 - 1

Advanced Start-Up Package

Description	Material	Qty.	Part No.
Advanced Start-Up Package	_	1	97818
Replacement Individual Components			
Short Hex-Head Nuts/Ferrules	PEEK	10	35744
Long Hex-Head Nuts/Ferrules	PEEK	10	35735
Short Finger-Tight™ No-Slip™ Fitting	PEEK	20	32293
Long Finger-Tight™ No-Slip™ Fitting	PEEK	10	32295
1/8" Flange-Free™ Nuts	PEEK	10	37075
1/8" Flange-Free™ Ferrules	Kel-F®	10	201251
1/16" x 0.020" i.d. Tubing	PEEK	20ft	35708
1/16" x 0.005" i.d. Tubing	PEEK	20ft	35714
1/8" x 0.063" i.d. Tubing	TFE	10ft	20063
Clean-Cut™ Tubing Cutter	_	1	35902
Replacement Blade	_	2	35903
In-Line Filter, 2µm	PAT®	1	68250
Replacement Filter Elements	PAT®	5	68152
20μL Sample Loop	PEEK	1	8609666
100µL Sample Loop	PEEK	1	8609668
Handy-Lok Fitting Wrench	_	1	35751
Open-End Wrench, 1/4" x 5/16"	_	1	1998
Union	PEEK	2	32141

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